

Date: Tuesday, 5/8/2007 9:58:24 AM  
 User: Chantal Lavoie

## Process Sheet

|                                  |                                       |                         |                            |
|----------------------------------|---------------------------------------|-------------------------|----------------------------|
| <b>Customer</b>                  | : CU-DAR001 Dart Helicopters Services | <b>Drawing Name</b>     | : DUAL DISABLING KIT (350) |
| <b>Job Number</b>                | : 32241                               |                         |                            |
| <b>Estimate Number</b>           | : 11944                               |                         |                            |
| <b>P.O. Number</b>               | : N/A                                 | <b>Part Number</b>      | : D350740011               |
| <b>This Issue</b>                | : 5/8/2007                            | <b>Drawing Number</b>   | : N/A                      |
| <b>S.O. No.</b>                  | : N/A                                 | <b>Project Number</b>   | : N/A                      |
| <b>Prsht Rev.</b>                | : NC                                  | <b>Drawing Revision</b> | : N/A                      |
| <b>First Issue</b>               | : N/A                                 | <b>Material</b>         | : N/A                      |
| <b>Type</b>                      | : MACHINED PARTS                      | <b>Due Date</b>         | : 5/15/2007                |
| <b>Previous Run</b>              | : 31625                               | <b>Qty:</b>             | 1                          |
| <b>Written By</b>                | : <u>0705-07</u>                      | <b>Um:</b>              | Each                       |
| <b>Checked &amp; Approved By</b> | :                                     |                         |                            |
| <b>Comment</b>                   | : Est Rev:E Re-Format 06-01-13 JLM    |                         |                            |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |    |                  |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D350-740-011 CHG002

KS 07105/08 ①

|     |             |                       |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

|     |          |                     |
|-----|----------|---------------------|
| 3.0 | D3371041 | Pedal Lock Assembly |
|-----|----------|---------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

|                 |                     |        |
|-----------------|---------------------|--------|
| Qty Part Number | Description         | Batch  |
| 1 D3371-041     | Pedal Lock Assembly | B32242 |

Ensure that keys are attached

|     |          |                          |
|-----|----------|--------------------------|
| 4.0 | D3372041 | Collective Lock Assembly |
|-----|----------|--------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

|                 |                          |        |
|-----------------|--------------------------|--------|
| Qty Part Number | Description              | Batch  |
| 1 D3372-041     | Collective Lock Assembly | B31666 |

Ensure that keys are attached

7/5/959

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL DISABLING KIT (350)

Job Number: 32241

Part Number: D350740011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.

6-7/5/8 ①

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-740-011

Location: \_\_\_\_\_

PPP Rev: B

Record Key Numbers For The Following:

D3371-041

D3372-041

B32242

C420

6-7/5/8 ①

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

6-7/5/8 ①  
6-7/5/8 ①

Job Completion



C207/05/08